

# Inverter<sup>®</sup> 160SX

## Professional Performance. Industrial Innovation

The Inverter<sup>®</sup> 160SX is built to perform: rugged and robust on one hand, portable in another. Lightweight and easy to handle in a wide variety of applications, it is ideal for professional industrial maintenance and small industrial projects, both on site and in workshops. Equipped with Power Factor Correction (PFC) Inverter<sup>®</sup> 160SX provides almost 30% output with the same input current. PFC reduces the power dissipation on input cables by up to 50%. Compliant with the latest European standard EN 61000-3-12.

### Features

- More Power- 30% more output current with the same input current allows welding with up to 4.0mm electrode from a 16A input.
- Portable Everywhere - Lightweight, easy to handle, can operate with up to 100m mains extension cables and suitable to use from a generator.
- Robust Design, Industrial Use - Electrical safety (IP23), potted PC boards and optimum airflow reduces contamination to extend the equipments life in the harshest environmental conditions.
- Excellent Welding Experience - Good arc ignition with a smooth stable arc, Soft and Crisp mode, Auto Adaptive Arc Force an optimum choice for welding with every type of electrode.
- Cellulosic Capability - No electrode is too difficult to weld with. Suitable for small diameter pipe welding.
- Extended Input Voltage Range - Smart switching input power allows use from either a single-phase 115V or 230V mains supply.
- Green Welding Initiative - PFC gives low current consumption, energy saving, low current harmonics and reduction of the total CO<sub>2</sub> produced by the welding process.



### Technical Specifications

Product	Item Number	Primary Voltage (50-60Hz)	Current Range (A)	Rated Output	Fuse Size (A) (slow)	Weight (kg)	Dimensions HxWxD (mm)	Protection/ Insulation Class
Inverter <sup>®</sup> 160SX	K12050-1	115/230V/1Ph	5-160	160A/24V@15% 100A/26.4V@100%	16A	9.2	224 x 148 x 385	IP23 / H

### Inverter

#### Processes

- Stick
- Lift TIG



#### Recommended Consumables

- **Steel**  
Pantafix<sup>®</sup>, Omnia<sup>®</sup> 46, Baso<sup>®</sup> G, 120, 48SP
- **Stainless steel**  
Arosta<sup>®</sup>, Limarosta<sup>®</sup>, Jungo<sup>®</sup> 304L, 316L, 309S
- **Hardfacing**  
Wearshield<sup>®</sup> MM, ME / RepTec

#### Unit Includes

- 3m input cable

#### Key Options

- **KIT-200A-25-3M** Cable Kit 200A – 25 mm<sup>2</sup> – 3 m
- **KIT-200A-35-5M** Cable Kit 200A – 35 mm<sup>2</sup> – 5 m
- **K10529-17-4V** TIG torch LTP 17 GV – 4 m
- **K10529-17-8V** TIG torch LTP 17 GV – 8 m

#### INPUT



#### OUTPUT



# Inverter<sup>®</sup> V205-S

## Smart switching, full flexibility

Manufactured using the latest digital inverter technology, combining both a rugged industrial construction with excellent arc characteristics. The lightweight but solid build of this machine makes it suitable for operation on site in conjunction with a generator or within a workshop environment, providing maximum flexibility. The smart switching 230/400V single phase enables connection of the V205S virtually everywhere.

### Features

- Smart switching 230/400V single phase.
- Excellent arc characteristics.
- Maximum output of 200A allows the use of electrodes up to 4.0 mm.
- Excellent stick rutile, basic and cellulosic welding performance.
- Adjustable "Arc Force" and "Hot Start" as standard.
- Features "Lift TIG" with no tungsten contamination.
- Fully featured and user-friendly control panel with digital display allow precise setting of welding current.



### Technical Specifications

Product	Item Number	Primary Voltage (50-60Hz)	Current Range (A)	Rated Output	Fuse Size (A) (slow)	Weight (kg)	Dimensions HxWxD (mm)	Protection/ Insulation Class
Inverter <sup>®</sup> V205-S	K12019-1	230/400V/1Ph	5-200	200A/28V@35% 170A/26.8V@100%	32/20	15	385 x 215 x 480	IP23S / H

### Inverter

#### Processes

- Stick
- Lift TIG



#### Recommended Consumables

- **Steel**  
Pantafix<sup>®</sup>, Omnia<sup>®</sup> 46; Baso<sup>®</sup> G, 120, 48SP
- **Stainless steel**  
Arosta<sup>®</sup>, Limarosta<sup>®</sup>, Jungo<sup>®</sup> 304L, 316L, 309S
- **Hardfacing**  
Wearshield<sup>®</sup> MM, ME / RepTec

#### Unit Includes

- 2m input cable
- Carrying strap

#### Key Options

- **KIT-200A-25-3M** Cable Kit 200A – 25 mm<sup>2</sup> – 3 m
- **KIT-200A-35-5M** Cable Kit 200A – 35 mm<sup>2</sup> – 5 m
- **K10529-17-4V** TIG torch LTP 17 GV – 4 m
- **K10529-17-8V** TIG torch LTP 17 GV – 8 m
- **K10095-1-15M** Remote control – 15 m
- **W0200002** Undercarriage

#### INPUT



#### OUTPUT

